# TOCOS®

### POTENTIOMETERS ENCODERS & CODED SWITCHES

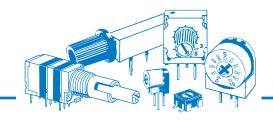


## TP/RH7&TP/RH9

www.tocos.com



## We are TOCOS®



**TOCOS America, Inc.** is a wholly owned subsidiary of Tokyo Cosmos Electric Co., Ltd. (TOCOS), a worldwide supplier of electronic components specializing in quality potentiometer products.

Established in 1957, TOCOS has kept pace with the demands of electronic technology for more than 50 years, supplying superior quality components at competitive prices around the world.

Our wide range of products represent the cutting edge of the electronics industry in major areas such as telecommunications, instrumentation, automotive technology, computer peripherals, consumer products, and the military. All TOCOS products are manufactured in ISO 9001 and ISO 14001 certified facilities.

The continuing technological demand for products with higher accuracy, longer life, and better reliability has led us to utilize the ingenuity of all our employees through an innovative "think and create" philosophy, encouraging company-wide contributions to product research and development. With the help of this program, TOCOS continues to develop better potentiometers as well as other innovative products.

Our "total quality control environment" is supported by a start to finish inspection program that begins with the sales person who takes your order and ends with the supplier who must be certified to guarantee just-in-time delivery. Every work station is an inspection point in the manufacturing process and the finished products are always inspected for electrical and mechanical specifications as well as environmental reliability.

TOCOS is very sensitive to the ecological impact of its products. The majority of TOCOS product series comply with RoHS standards.

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# TP7/RH7 Series... World's Smallest Potentiometers!



- Compact, lightweight design optimizes customers' space saving requirements
- Industry-proven durability and performance
- Shaft and bushing flexibility for custom design requirements

#### **Features**

- Compact 7mm design
- Durability

Stainless shafts are available as an option. Stainless shafts are 1.5 times stronger than conventional brass and aluminum shafts. Stainless shafts are ideal for hand-held, 2-way radios which have a high drop risk.

#### ■ Variations of switches available

Rotary and momentary push types are available as options. On-Off switch function and Band Selector function can be combined into one multi-function unit.

#### ■ Waterproof option meets IP67

Rubber O-ring installed between the shaft and bushing to prevent water intrusion is available as an option.

- High torque models
- Vertical and horizontal mounts
- Wide temperature range

Standard:  $-20 \text{ to } +70^{\circ}\text{C}$ Optional:  $-30 \text{ to } +70^{\circ}\text{C}$ 



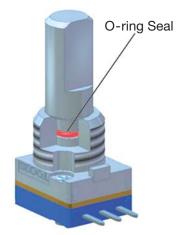
Compact 7mm and 9mm Models



**Vertical Mount Models** 



**Multi-function Switches** 



**Waterproof Option** 

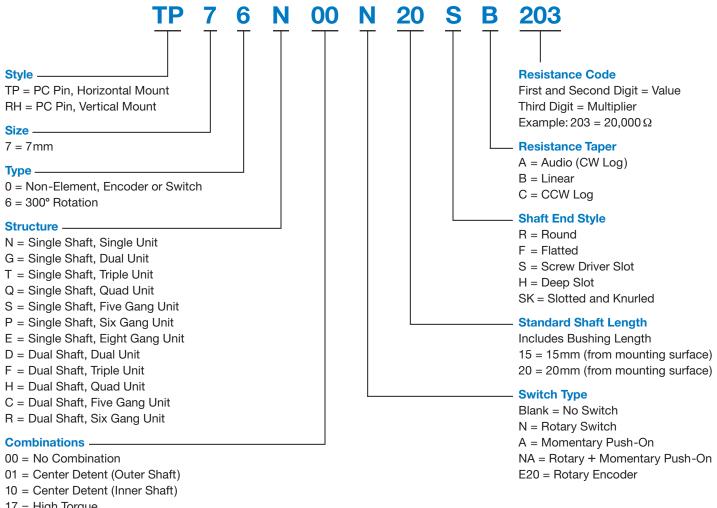


#### **HUNDREDS OF CUSTOM-BUILT COMBINATIONS! BUILD YOUR OWN CUSTOM PART NUMBER...**

#### **Part Numbering System**

**Example: TP76N00N 20 S B203** 

Bushing: M6-5mm length Shaft: 3.5mm diameter



17 = High Torque

82 = 11-Detent

97 = Sealed with Shaft O-ring

239 = 16-Detent

Call TOCOS for more **Options/Combinations.** 

#### **How to Build a Part Number**

- 1. Choose the potentiometer structure.
- 2. Select a combination, if none use 00.
- 3. Select switch type, if none leave blank.
- 4. Select shaft length, including the bushing. Standards are 15 and 20mm.
- 5. Select shaft end style.
- 6. Select taper and ohmic value.
- 7. Determine bushing and shaft sizes.

See Page 35 for Bushing and Shaft Styles.

#### **TP7/RH7 SERIES**

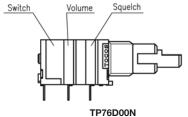
1. For Volume + Power On-Off Switches:

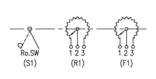
#### TP76N00N

2. For Volume + Squelch + Power On-Off Switches:

#### TP76D00N











#### **7mm Electrical**

 Nominal total resistance 1, 2, 5, 10, 20, 50, 100, 200, 500 (k $\Omega$ )

• Resistance tolerance ±20% Resistance taper A, B, C, D, W • End resistance  $5\Omega$  max. 0.05W Power rating Noise 100mV max.

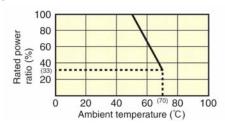
 $100M\Omega$  min. at 250VDC • Insulation resistance • Dielectric strength 1 minute at 300VAC • Max. operating voltage 10VDC, 50VAC

 Tracking error Volume cont.: 3dB max. at 0 to −40dB

> 2dB max. at 50% of Tone cont.:

> > rotational angle

• Derating curve



#### 7mm Mechanical

• Total rotational angle 300° (Mechanical)

• Tolerance for total  $\pm$ 5°C, +10/-5°C: Push-pull rotational angle

drive shaft

2~24.5mN • m (20 to 250gf • cm) Rotational torque

49.1mN • m (500gf • cm max.)

at -20°C

0.5mm P-P

 Shaft wobble and bend Radial direction tip of the shaft, applied

2.45N (250qf)

Thrust direction 0.5mm max. • Detent position

+2.9~29.4mN • m (30 to 300gf • cm) • Detent torque

· Shaft stopper strength Inner shaft of dual shaft

Others

• Shaft push-pull strength

• Nut tightening strength

Center

0.3N • m (3kgf • cm min.)

0.4N • m (4kgf • cm min.)

98.1 N (10kgf min.)

0.98N • m (10kgf • cm min.)

#### **Environment**

· Soldering heat resistance  $350 \pm 5$ °C at 3 sec.

• Operating temperature range -20°C to +70°C

 Rotational life Permissible resistance change after 15,000 ± 200 cycles on 600 rph

without load: ±15% max.

 Shaft Seal After mounting to a panel, there (Optional O-ring seal shall be no leak between shaft and between the bushing bushing at 0.1kgf/cm by hydraulic and shaft)

pressure for 30 minutes

#### **Switch Specifications**

· Rotary switch, N SPST: 16VDC-3A; 50° max.

SPST: 12VDC-0.5A; 0.5mm stroke · Momentary push, A

 Switch life 10,000 cycles without load

• Switch contact resistance Initial  $50m\Omega$  max.

After 10,000 cycles-200m $\Omega$  max.

<sup>♦</sup> All products in this catalog are not for use in life support equipment.

#### **TP76N00B** with Low Profile Switch

**NEW!** Potentiometer with Special, Smaller Rotary On-Off Switch B!

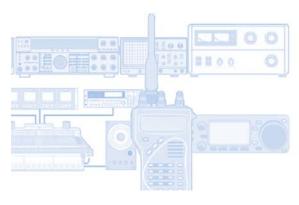
Innovative rotational switch design is an industry breakthrough in downsizing from the conventional 10mm depth to a 7mm depth!

#### **Features**

- Compact 7mm depth
- **■** Consistent performance
- **Long Life**
- **Flexible Custom Design Options**
- **Excellent Linearity**

#### **Applications**

- 2-way Radios
- **■** Communication Devices
- Measuring Instruments
- Audio/Visual Equipment





#### **TP76N00B Specifications**

- Total Resistance
- End Resistance
- Noise
- Insulation resistance
- Dielectric strength
- Rotational angle (Mechanical)
- Rotational torque
- Shaft stopper strength
- Shaft push-pull strength
- Shaft wobble and bend
- Rotational life
- Switch configuration
- Switch rating
- Switch angle
- Switch torque
- Switch contact resistance
- Switch life

B: 2k to  $1M\Omega$  A: 5k to  $500k\Omega$ 

 $50\Omega$  max.

100mV max. (JIS method A)

 $100M\Omega$  min. at 250VDC

1 minute min. at 300VAC

300° ±5°

2.0 to 24.5mN • m (20 to 250gf • cm)

0.3N • m min. (3kgf • cm min.)

98.1 N (10kgf min.)

Thrust: 0.5mm max.

Radial: 0.5 x (shaft/30) mm max.

15,000 cycles

SPST

10VDC 0.1A

50° max.

78.4mN • m (800gf • cm) max.

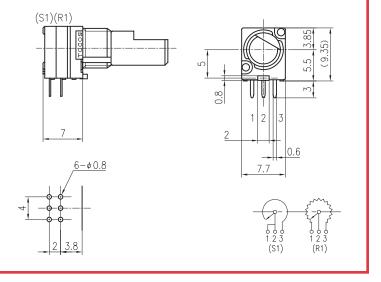
 $200 m\Omega$  max.

10,000 cycles

#### **TP76N00B**

Single Shaft, Single Unit, Volume Pot, Low Profile Switch

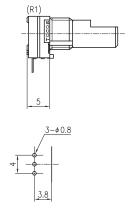


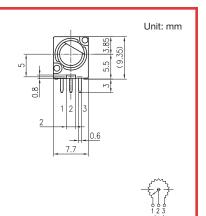


#### **TP76N00**

Single Shaft, Single Unit



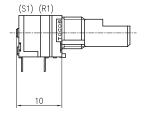


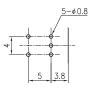


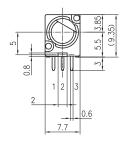
#### **TP76N00N**

Single Shaft, Single Unit, Rotary Switch







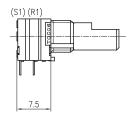




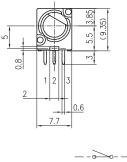
#### **TP76N00A**

Single Shaft, Single Unit, Momentary Push-on Switch







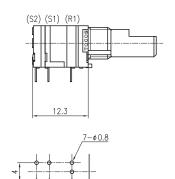


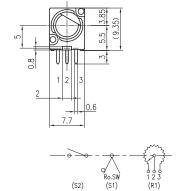
### (S1) (R1)

#### TP76N00NA

Single Shaft, Single Unit, Rotary + Momentary Push-on Switches





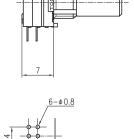


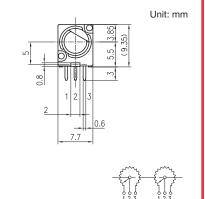
(R2)(R1)

#### **TP76G00**

Single Shaft, Dual Unit



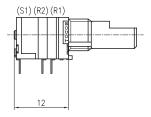


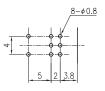


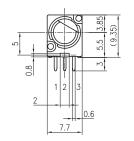
#### **TP76G00N**

Single Shaft, Dual Unit, Rotary Switch





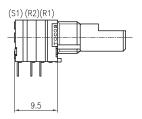




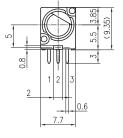
#### **TP76G00A**

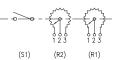
Single Shaft, Dual Unit, Momentary Push-on Switch





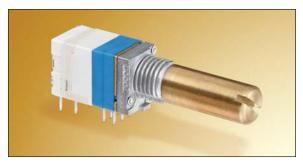


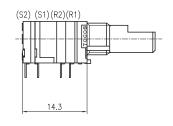


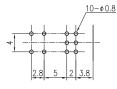


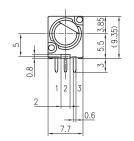
#### TP76G00NA

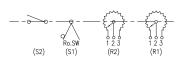
Single Shaft, Dual Unit, Rotary + Momentary Push-on Switches







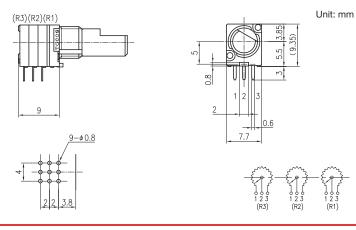




**TP76T00** 

Single Shaft, Triple Unit

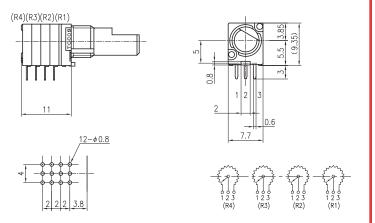




#### **TP76Q00**

Single Shaft, Quad Unit

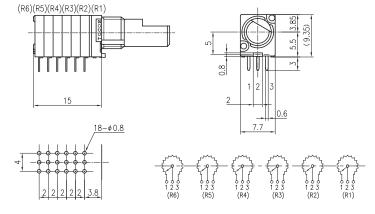




#### **TP76P00**

Single Shaft, Six-Gang Unit

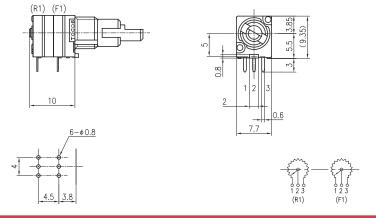




#### **TP76D00**

Dual Shaft, Dual Unit

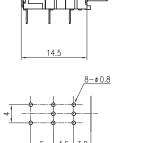


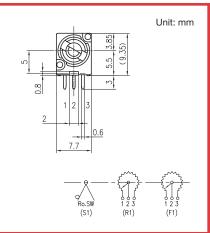


#### TP76D00N

Dual Shaft, Dual Unit, Rotary Switch

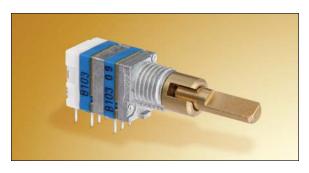


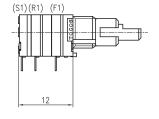


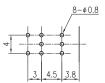


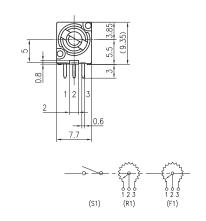
#### TP76D00A

Dual Shaft, Dual Unit, Momentary Push-on Switch





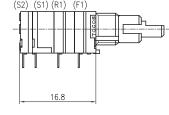


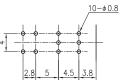


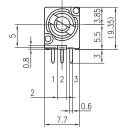
#### TP76D00NA

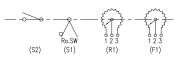
Dual Shaft, Dual Unit, Rotary + Momentary Push-on Switches







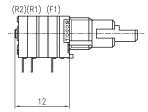


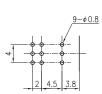


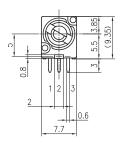
#### **TP76F00**

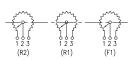
Dual Shaft, Triple Unit







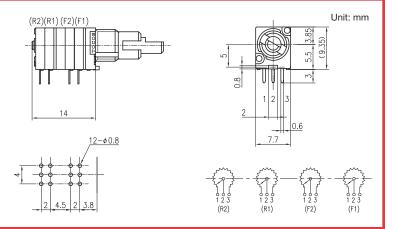




#### **TP76H00**

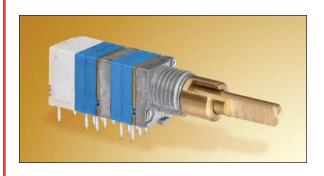
Dual Shaft, Quad Unit

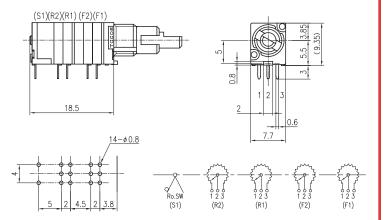




#### **TP76H00N**

Dual Shaft, Quad Unit, Rotary Switch

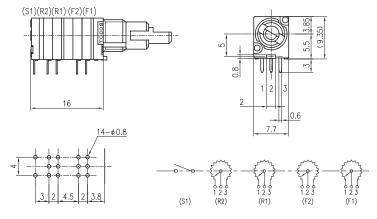




#### **TP76H00A**

Dual Shaft, Quad Unit, Momentary Push-on Switch

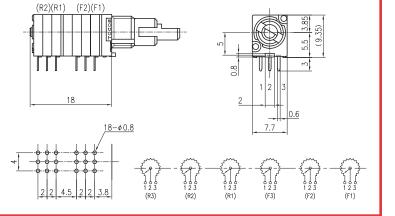




#### **TP76R00**

Dual Shaft, Six-Gang Unit

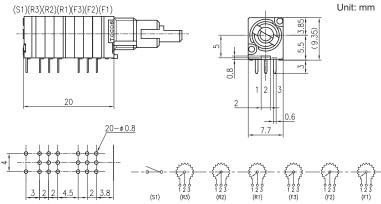




#### **TP76R00A**

Dual Shaft, Six-Gang Unit, Momentary Push-on Switch

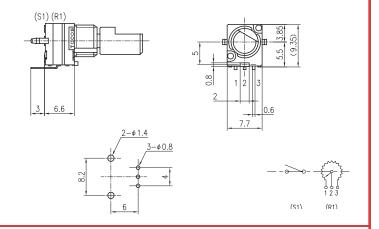




#### RH76N00A

Vertical Mount, Single Shaft, Single Unit, Momentary Push-on Switch, Snap-in Mounting Pins

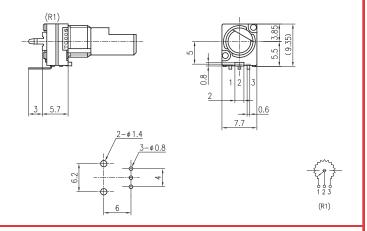




#### **RH76N74**

Vertical Mount, Single Shaft, Single Unit, Bracket with Snap-in Mounting Pins





#### **RH76N74N**

Vertical Mount, Single Shaft, Single Unit, Rotary Switch, Bracket with Snap-in Mounting Pins



