

30mm Diameter, Single-Turn, Wirewound Industrial Panel Controls



Features.

30mm diameter, single-turn industrial panel controls
 Wirewound element
 Linear or audio tapers
 Single, tandem and triple units, single shaft; dual unit, dual shaft
 SPST or SPDT switch with 1A or 3A rating
 Shaft lock and center tap models
 Metal shaft and bushing
 Temperature range of -10°C or -30°C, up to +100°C
 Panel mount only
 6mm diameter shafts in slot, flat or round end styles
 Standard 15mm or 20mm shaft length

Specifications_____

Electrical

Standard Resistance Range $\dots B = 5\Omega$ to $20k\Omega$ A,C = 100 Ω to $5k\Omega$
Resistance Tolerance $\dots \pm 10\%$ standard $(\pm 5\%, \pm 2\% \text{ or } \pm 1\% \text{ special order})$
$\label{eq:result} \begin{array}{llllllllllllllllllllllllllllllllllll$
$\begin{array}{l} \textbf{Resistance Taper} \ldots & B = \text{linear; } A = CW \text{ audio (logarithm);} \\ C = CCW \text{ audio (logarithm)} \end{array}$
Power Rating $B = 2.5$ watts; A,C = 1.25 watts, at +40°C
Insulation Resistance $\dots \dots 100M\Omega$ minimum at 500VDC
Dielectric Strength 500VAC, 1 minute
Theoretical Resolution

Resistance (Ω)	Resolution (%)	Resistance (Ω)	Resolution (%)	
5	1.62	500	0.23	
10	0.81	1,000	0.19	
20	0.67	2,000	0.15	
50	0.45	5,000	0.14	
100	0.44	10,000	0.12	
200	0.32	20,000	0.10	

Mechanical

Mechanical Travel 300°±5°
Shaft Torque
Single Unit 70.1 to 306 gf • cm (0.972 to 4.242 oz • in)
Tandem Unit 70 to 701 gf•cm (0.97 to 9.718 oz•in)
Other Units 70 to 450 gf • cm (0.97 to 6.238 oz • in)
Stop Strength 10.2 kgf • cm (141.4 oz • in) max.
Mounting Nut Torque 15 kgf • cm (207.94 oz • in) max.
Solderability 235°C, 3 seconds
Marking Taper, resistance, resistance tolerance, terminal identification, date code

Environmental

Temperature Range $\dots Y = -10^{\circ}C \text{ to } +100^{\circ}C$ or $X = -30^{\circ}C \text{ to } +100^{\circ}C$
Temperature Characteristics $\dots + 85^{\circ}$ C, 5 hours without load Δ T/R $\leq \pm 5\%$
Low Temperature Exposure10°C (Y), -30°C (X) 1 hour without load $\Delta T/R \leq \pm 3\%$
Load Life
$\begin{array}{c} \mbox{Moisture and Load Life} \qquad \dots + 40^\circ\mbox{C}, 90\mbox{-}95\mbox{\%RH}, \\ 500 \mbox{ hours with 1/10 rated load} \\ \Delta T/R \leq \pm 5\mbox{\%} \end{array}$
Vibration
Soldering Heat Resistance $\ldots \ldots 350^{\circ}\text{C}, 3.5$ seconds; $\Delta T/R \leqq \pm 2\%$
Rotational Life 15,000 cycles (500 cycles for shaft lock models only) with 1/2 rated load $\Delta T/R \cong \pm 3\%$
Standard Rotary Switches

Switch Rating	110VAC, 1A or 3A, SPDT or SPST
Contact Resistance	$\mathbf{e} \ldots \ldots \ldots \ldots \ldots \ldots \ldots 0.05 \Omega$ max.
Operating Torque	1,500 gf•cm (20.79 oz•in) max.
Operating Life	10,000 cycles without load
	R - Total Registering Value: AT/R - Total Registering Change

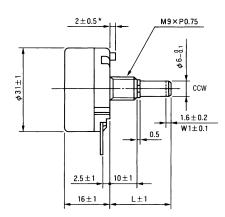
R = Total Resistance Value; $\Delta T/R$ = Total Resistance Change

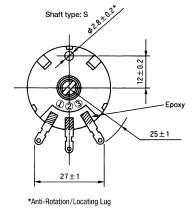
Dimensions

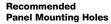
Unit: mm

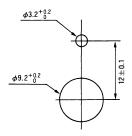
RA30Y & RA30X Panel Mount, Single Unit, Single Shaft

Right Angle Ear-Lug Terminals

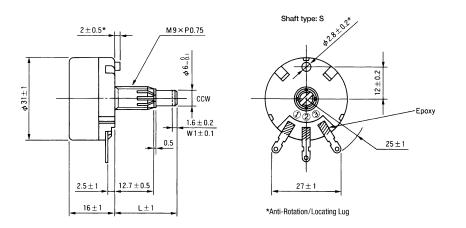




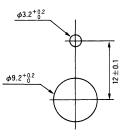




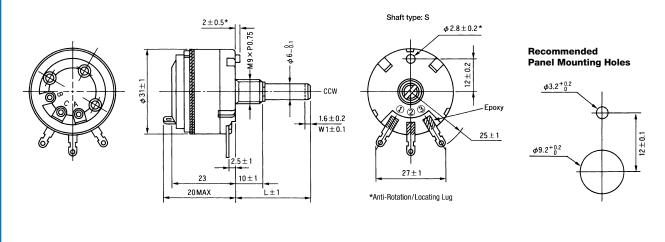
RA30YL & RA30XL Panel Mount, Single Unit, Single Shaft with Shaft Lock Right Angle Ear-Lug Terminals



Recommended Panel Mounting Holes



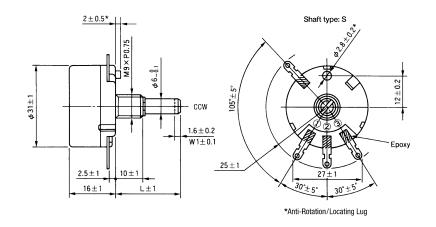
RA30YME, RA30YMF, RA30YSE, RA30YSF RA30XME, RA30XMF, RA30XSE, RA30XSF Panel Mount, Single Unit with Switch, Single Shaft Right Angle Ear-Lug Terminals, Rear Exit Lug Terminals for 1A or 3A SPST or SPDT Switch

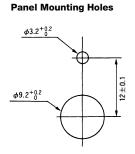


Dimensions

RAT30Y

Panel Mount, Single Unit with Center Tap, Single Shaft Right Angle Ear-Lug Terminals, Tap Lug Terminal 105° from Terminal #1



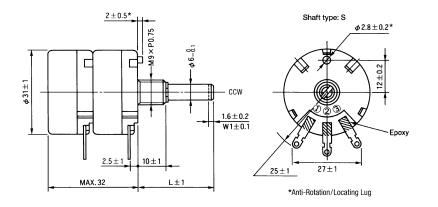


Recommended

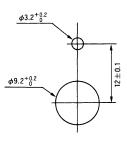
Unit: mm

RA30YG

Panel Mount, Ganged Tandem Unit, Single Shaft Right Angle Ear-Lug Terminals on Each Unit

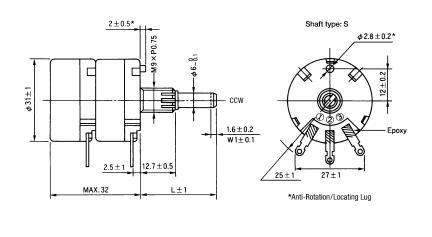


Recommended Panel Mounting Holes

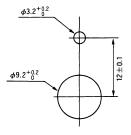


RA30YGL

Panel Mount, Ganged Tandem Unit, Single Shaft with Shaft Lock Right Angle Ear-Lug Terminals on Each Unit



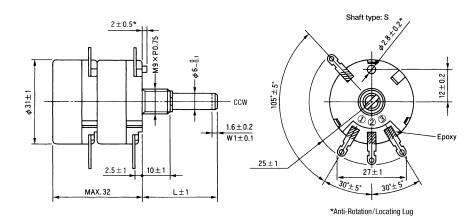
Recommended Panel Mounting Holes

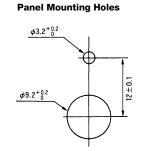


Dimensions

RAT30YG

Panel Mount, Ganged Tandem Unit with Center Tap, Single Shaft Right Angle Ear-Lug Terminals, Tap Lug Terminal 105° from Terminal #1

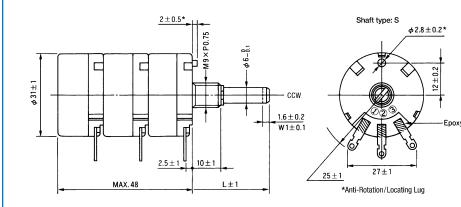




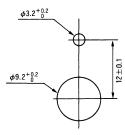
Recommended

Unit: mm

RA30YT Panel Mount, Triple Unit, Single Shaft Right Angle Ear-Lug Terminals on Each Unit

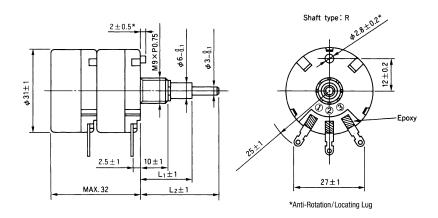


Recommended Panel Mounting Holes

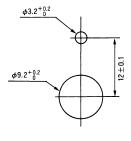


RA30YD

Panel Mount, Dual Unit, Dual Concentric Shaft Right Angle Ear-Lug Terminals on Each Unit



Recommended Panel Mounting Holes



TOCOS AMERICA, INC.

1177 East Tower Road, Schaumburg, IL 60173 Tel: 847-884-6664 Fax: 847-884-6665 E-mail: sales@tocos.com www.tocos.com

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Part Numbering System

RAT 30 Y L ME 20 S B 102 K	
	NOTE: FMS = From Mounting Surface
	 Resistance Tolerance: K = ±10% (standard). J = ±5%; G = ±2%; or F = ±1% (special order).
	Resistance Code: Expressed in ohms. A three digit code where the first two digits are significant figures, and the third digit indicates the number of zeros that follow these figures. R indicates decimal point for resistance less than 10Ω (i.e., 5R0 = 5Ω; 100 = 10Ω; 101 = 100Ω; 102 = 1,000Ω; 103 = 10,000Ω). See table for standard resistance values.
	For Single Unit: Specify taper and resistance code as shown.
	For Ganged Tandem Unit or Dual Unit: Specify a taper code and resistance code for each unit starting with the front unit followed by the rear unit. If both units have the same taper and resistance codes, add "X2" suffix per example below. Examples: B102A503 or if both units are the same: B102X2
	> For Triple Unit:
	Specify a taper code and resistance code for each unit starting with the front unit followed by the middle and rear units. If all units have the same taper and resistance codes, add "X3" suffix per example below. Examples: B102A503B104 or if all units are the same: B102X3
	 Resistance Taper: B = Linear; A = CW Audio (logarithm); C = CCW Audio (logarithm).
	Shaft End Style: S = Slotted; F = Flatted; R = Round.
	For Single Shaft: Specify the shaft length (FMS) and shaft end style as shown.
	For Dual Concentric Shaft: Specify the shaft length (FMS) and shaft end style for the inner shaft followed by the shaft length (FMS) and shaft end style for the outer shaft. Use a dash (-) to separate the code groups for the inner and outer shaft specifications. Example: 30R-20R
	Standard Shaft Length: 15 = 15 mm FMS; 20 = 20 mm FMS. Up to 50 mm shaft length available (special order).
	 Switch Type: ME = SPDT, 110VAC, 1A, Rear Exit Lug Terminals. MF = SPDT, 110VAC, 3A, Rear Exit Lug Terminals. SE = SPST, 110VAC, 1A, Rear Exit Lug Terminals. SF = SPST, 110VAC, 3A, Rear Exit Lug Terminals. Blank = No Switch.
	 Style: Blank = Panel Mount, Single Unit, Single Shaft, Right Angle Ear-Lug Terminals. L = Panel Mount, Single Unit, Single Shaft with Shaft Lock, Right Angle Ear-Lug Terminals.
	 G = Panel Mount, Ganged Tandem Unit, Single Shaft, Right Angle Ear-Lug Terminals on Each Unit. GL = Panel Mount, Ganged Tandem Unit, Single Shaft with Shaft Lock, Right Angle Ear-Lug Terminals on Each Unit.
	 T = Panel Mount, Triple Unit, Single Shaft, Right Angle Ear-Lug Terminals on Each Unit. D = Panel Mount, Dual Unit, Dual Concentric Shaft, Right Angle Ear-Lug Terminals on Each Unit.
	> Operating Temperature Range: $Y = -10^{\circ}C$ to $+100^{\circ}C$. $X = -30^{\circ}C$ to $+100^{\circ}C$.
	Size: 30 = 30mm Diameter.
	Center Tap: T = With Tap; Blank = Without Tap.
	TOCOS Series Name: RA = Wirewound Element.

Standard Resistance Values and Part Numbering Codes

Standard Nominal Total Resistance Values and Part Numbering Codes

Resistance (Ω)	Code						
5	5R0	100	101	1,000	102	10,000	103
10	100	200	201	2,000	202	20,000	203
20	200	500	501	5,000	502		
50	500						

Refer to Shaft End Styles Specifications and Hardware Specifications for details and availability. For additional information, refer to Guidelines and Precautions for Using Panel Controls.